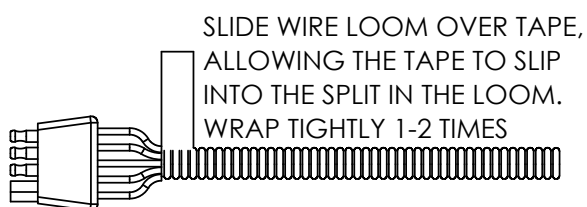
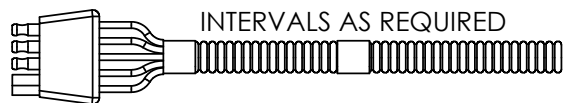


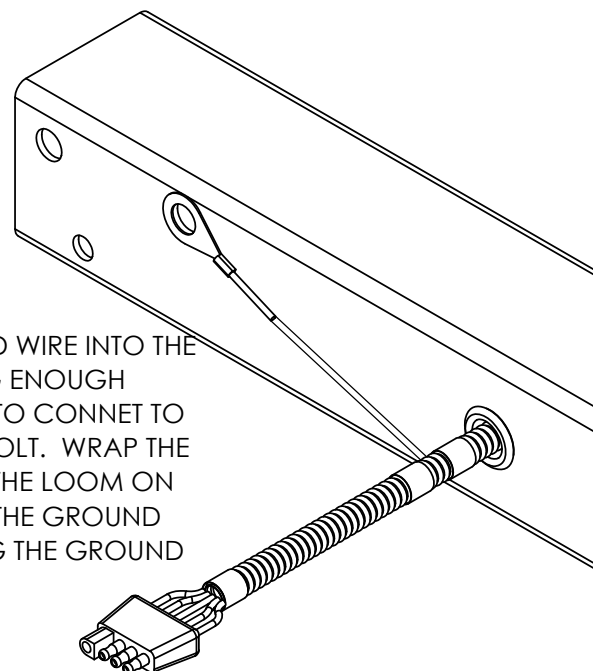
APPLY TAPE TO WIRE HARNESS  
1-2 TIGHT WRAPS IS SUFFICIENT



SLIDE WIRE LOOM OVER TAPE,  
ALLOWING THE TAPE TO SLIP  
INTO THE SPLIT IN THE LOOM.  
WRAP TIGHTLY 1-2 TIMES




APPLY TAPE AT REGULAR  
INTERVALS AS REQUIRED



PLACE GROUND WIRE INTO THE  
LOOM LEAVING ENOUGH  
EXPOSED WIRE TO CONNET TO  
THE COUPLER BOLT. WRAP THE  
TAPE AROUND THE LOOM ON  
BOTH SIDES OF THE GROUND  
WIRE, SECURING THE GROUND  
WIRE IN PLACE

★ INDICATES CHANGE ON EFFECTIVE DATE

DESCRIPTION: WIRE LOOM ASSEMBLY	PART #: WIRE_LOOM		
	EFFECTIVE DATE:	ECN:	DWG BY: tratzlaff
	PROPRIETARY AND CONFIDENTIAL INFORMATION		